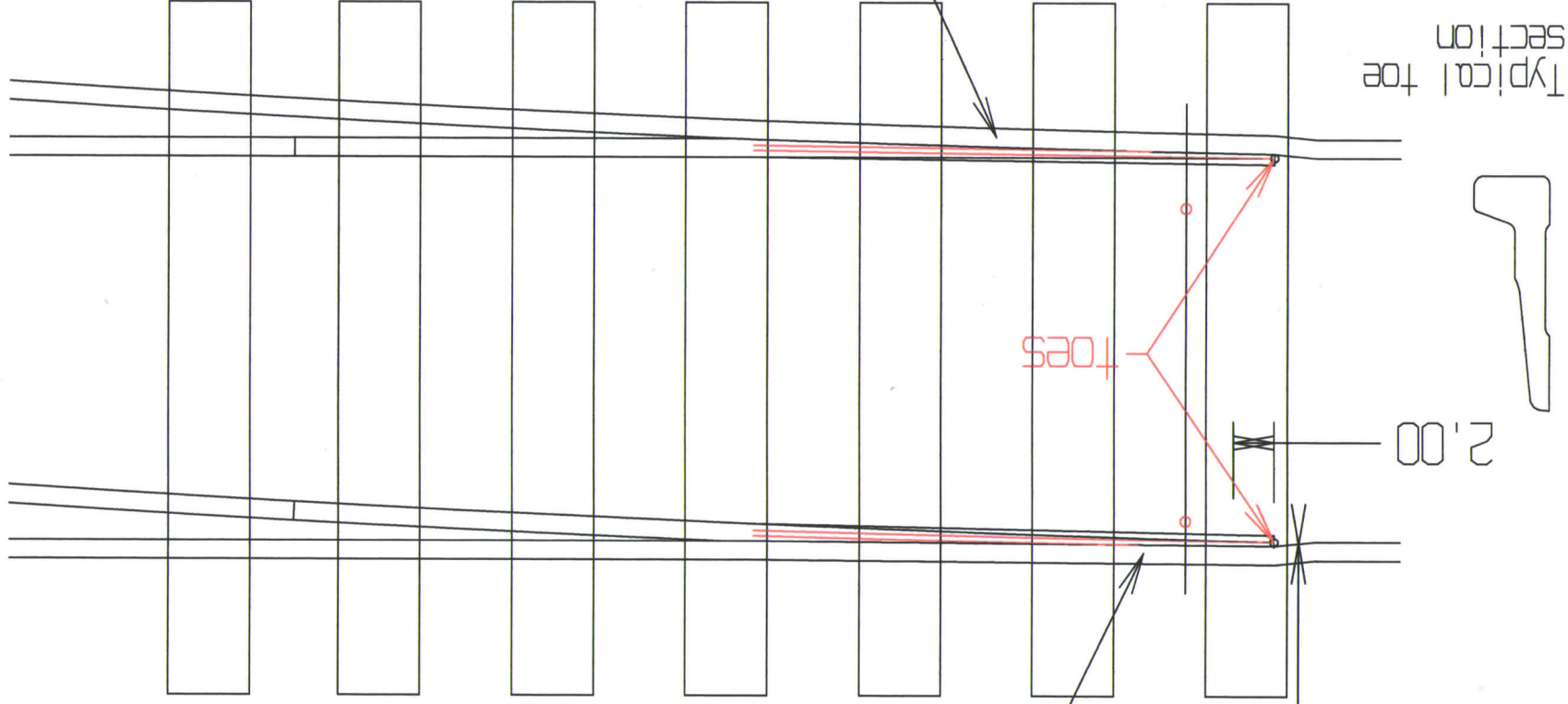


STAGE 3

Turn blade over and put in switch radius curve such that the back face becomes convex, File the new face flat to web and then reverse curve so that RF is now straight again.



Turn blade over and put in switch radius curve so that back face, just filed is now concave, File that new face, the RF, flat to web and then reverse curve to make back face straight again.